# Foam Filled Roller Shutter





The roller shutter that combines great aesthetics and takes care of your carbon footprint, manufactured and installed in accordance with BS EN 13241-1:2003 + A2:2016 & BS EN 12604:2017.

#### Roller curtain

The shutter curtain is constructed from 95 mm deep insulated laminated coated steel laths, injected with CFC free polyurethane foam. The outer lath surface incorporates 3 grooves for increased strength and visually pleasing external surface. The shutter curtain is available in a range of stock colours. Alternate laths are retained by nylon endlocks fixed and secured by steel rivets.

#### Bottom rail

Heavy duty extruded aluminum complete with air cushion rubber strip.

#### Headseal

100mm or 150mm nylon brushstrip is supplied to fix to the underside of the lintel to form a seal between the lintel and the shutter curtain.

#### Side guides and angles

Specially designed galvanised guide section 80 mm  $\times$  90 mm deep  $\times$  2.5 mm incorporating vertical brush seals full height to both sides of each guide. Galvanised steel angles of suitable size and thickness are supplied to support the side guides and to form a secure fixing to the structure.

#### Roller barrel

Constructed from mild steel tube of suitable outside diameter and wall thickness to suit shutter application. Barrels are fitted in conjunction with an appropriate safety device, i.e. Safedrive motor unit.

#### **Endplates**

Of suitable design, and ranging from 6 mm to 10 mm thickness. Fitted with suitable cleats for fixing to the structure.

#### Operation

A variety of electric motors are used dependent upon application. 415 volt 3 phase motors are normally used. A push button station is provided with "UP", "DOWN" and "STOP" buttons. Our estimate/quotation should provide the relevant details concerning the electric specification intended to be used for each particular installation, together with the electrical requirements that need to be provided by the customer.

#### Finish

The insulated curtain is finished in a high quality PVC laminate with anti-scratch properties to both sides and is available in a range of standard colours. Guides, angles and endplates have a galvanised finish or can be powder coated.

## Coil casings (hoods) / fascias / motor covers

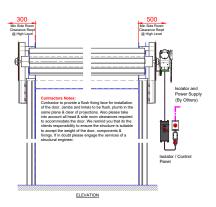
Coil casings, fascias and motor covers can be supplied at additional cost and are supplied galvanised unless specified otherwise.

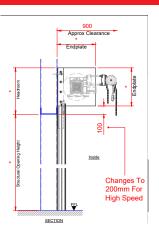
#### **Windows**

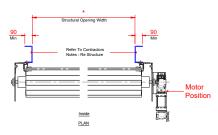
Rows of double glazed Perspex windows can be incorporated into the shutter laths at additional cost.

Technical data	
Standard size up to (W x H) <sup>1)</sup>	7000 x 6500 mm
Lath profile	95 mm foam filled
Power Options	- 240V tubular motor - 240V single / 415V three phase direct drive
Weight	40 kg/m <sup>2</sup>
Finish	- PVC laminate curtain Galvanised / PPC guides, angles and end plates
Thermal performance	3.3 W/m² K (full assembled curtain)
Acoustic rating	22 dB
Air Permeability	1.95 m³/hr/m² @50Pa
Wind load, EN 12424	Up to Class 5
1) other sizes available on request	

# General arrangement drawing





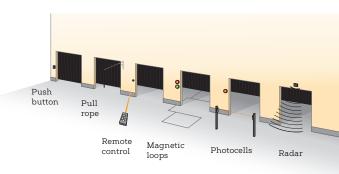


### Lath options



## **Automation** options





**Standard Control Panel** 



#### INDUSTRIAL DOOR ENGINEERING LTD

#### HEAD OFFICE

Winnington Avenue, Winnington, Northwich, Cheshire CW8 4EQ TEL: 01606 871832 FAX: 01606 871482

Unit 2 Parkway Industrial Estate, Wakefield Road, Ossett WF5 9JA

**TEL:** 01924 387070 **FAX:** 01924 267303



Assessed to ISO 9001:2008 Certificate number 165

LPCB





Our policy is one of continuous development and the Company reserves the right to alter our specifications and prices without prior notice.